1. Scope

1.1 This specification for approve relates to the Anti-Sulfurized Automotive Thick Film Chip Resistors manufactured by UNI-ROYAL.
1.2Exellent Anti-Sulfurized
1.3 AEC-Q200 qualifed
1.4 Suitable for reflow & wave soldering
1.5 RoHS complaint

2. Part No. System

Part No. includes 14 codes shown as below:

2.1 1st~4th codes: Part name. E.g.: NQ01,NQ02,NQ03,NQ05,NQ06,NQ07,NQ10,NQ12
2.2 5th~6th codes: Power rating.

E.g.: W=Normal Size "1~G" = "1~16"

Wattage	1/32	3/4	1/2	1/3	1/4	1/8	1/10	1/16	1/20	1
Normal Size	WH	07	W2	W3	W4	W8	WA	WG	WM	1W

If power rating is lower or equal than 1 watt, 5th code would be "W" and 6th code would be a number or letter.
E.g.: WA=1/10W W4=1/4W
2.3 7th code: Tolerance. E.g.: D=±0.5% F=±1% G=±2% J=±5% K= ±10%
2.4 8th~11th codes: Resistance Value.
2.4.1 If value belongs to standard value of ≥5% series, 8th code would be zero,9th~10th codes are significant figures of the resistance and 11th code is the power of ten.
2.4.2 If value belongs to standard value of ≤2% series, 8th~10th codes are significant figures of the resistance, and 11th code is the power of ten.
2.4.3 11th codes listed as following:
0=10^0 1=10^1 2=10^2 3=10^3 4=10^4 5=10^5 6=10^6 J=10^{-1} K=10^{-2} L=10^{-3} M=10^{-4}
2.5 12th~14th codes.
2.5.1 12th code: Packaging Type. E.g.: C=Bulk T=Tape/Reel
2.5.2 13th code: Standard Packing Quantity.
4=4000pcs 5=5000pcs C=10000pcs D=20000pcs E=15000pcs
Chip Product: BD=B/B-20000pcs TC=T/R-10000pcs
2.5.3 14th code: Special features.
E = Environmental Protection, Lead Free, or Standard type.

3. Ordering Procedure

(Example: NS05 1/8W ±5% 10KΩ T/R-5000)

N Q 0 5 W 8 J 0 1 0 3 T 5 E

Product Type:
Fill-in 4 digits with the chip resistor type as follows:
NQ01
NQ02
NQ03
NQ05
NQ06
NQ07
NQ10
NQ12

Wattage:
Normal size:
WG=1/16W
WA=1/10W
W8=1/8W
W4=1/4W
W2=1/2W
07=3/4W
1W=1W

Tolerance:
F=±1%
J=±5%

Resistance Value:
5%(E-24 series):
The 1st digit will be "0";the2nd & 3rd digits are for the significant figures of the resistance and the 4th digit indicate the numbers of zeros following.
1%(E-96 series):
The 1st to 3rd digits are for the significant figures of the resistance and 4th digit denotes number of zeros following.
J=10^{-1}; K=10^{-2}; L=10^{-3}

Packing Type:
T=Tape/Reel

Packing quantity:
1=1000PCS
2=2000PCS
3=3000PCS
4=4000PCS
5=5000PCS
C=10000PCS
E=15000PCS

Special Feature
E= Lead-Free

4. Marking

(1) Normally, the making of NQ01,NQ02 resistors as following

(2) Normally, the making of 0Ω NQ03, 0Ω NQ05, 0Ω NQ06, 0Ω NQ07, 0Ω NQ10, 0Ω NQ12, resistors as following

0 → 0Ω

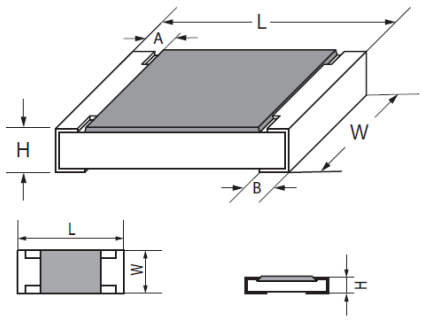
(3) ±2%,±5%Tolerance:The first two digits are significant figures of resistance and the third denotes number of zeros following

333 → 33KΩ

(4) ±0.5%、±1% Tolerance: 4 digits, first three digits are significant; forth digit is number of zeros. Letter r is decimal point.

2701 → 2.7KΩ

5. Dimension



Type	Dimension(mm)				
	L	W	H	A	B
NQ01(0201)	0.60±0.03	0.30±0.03	0.23±0.03	0.12±0.05	0.15±0.05
NQ02(0402)	1.00±0.10	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10
NQ03(0603)	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20
NQ05(0805)	2.00±0.15	1.25+0.15/-0.10	0.55±0.10	0.40±0.20	0.40±0.20
NQ06(1206)	3.10±0.15	1.55+0.15/-0.10	0.55±0.10	0.45±0.20	0.45±0.20
NQ07(1210)	3.10±0.10	2.60±0.20	0.55±0.10	0.50±0.25	0.50±0.20
NQ10(2010)	5.00±0.10	2.50±0.20	0.55±0.10	0.60±0.25	0.50±0.20
NQ12(2512)	6.35±0.10	3.20±0.20	0.55±0.10	0.60±0.25	0.50±0.20

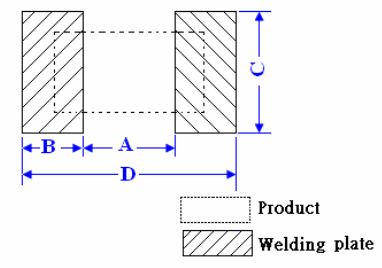
6. Resistance Range

Type	Power Rating at 70℃	Resistance Range	
		1%	5%
NQ01	1/20W	1Ω-10MΩ	1Ω-10MΩ
NQ02	1/16W	1Ω-10MΩ	1Ω-10MΩ
NQ03	1/10W	1Ω-10MΩ	1Ω-10MΩ
NQ05	1/8W	1Ω-10MΩ	1Ω-10MΩ
NQ06	1/4W	1Ω-10MΩ	1Ω-10MΩ
NQ07	1/2W	1Ω-10MΩ	1Ω-10MΩ
NQ10	3/4W	1Ω-10MΩ	1Ω-10MΩ
NQ12	1W	1Ω-10MΩ	1Ω-10MΩ

7. Ratings

Type	Max. Working Voltage	Max. Overload Voltage	Dielectric withstanding Voltage	Resistance Value of Jumper	Rated Current of Jumper	Max. Overload Current of Jumper	Operating Temperature
NQ01	25V	50V	/	<50mΩ	0.5A	1A	-55℃~155℃
NQ02	50V	100V	100V	<50mΩ	1A	2A	-55℃~155℃
NQ03	75V	150V	300V	<50mΩ	1A	2A	-55℃~155℃
NQ05	150V	300V	500V	<50mΩ	2A	5A	-55℃~155℃
NQ06	200V	400V	500V	<50mΩ	2A	10A	-55℃~155℃
NQ07	200V	500V	500V	<50mΩ	2A	10A	-55℃~155℃
NQ10	200V	500V	500V	<50mΩ	2A	10A	-55℃~155℃
NQ12	200V	500V	500V	<50mΩ	2A	10A	-55℃~155℃

8. Recommend the size of welding plate

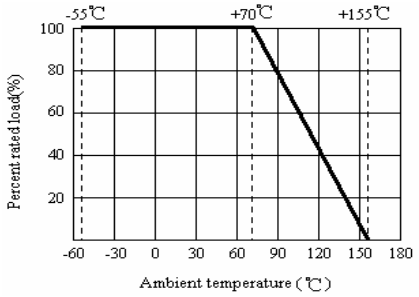


Type	Dimension(mm)			
	A	B	C	D
NQ01	0.3±0.05	0.35±0.05	0.4±0.05	1.0±0.05
NQ02	0.50±0.05	0.45±0.05	0.5±0.05	1.4±0.05
NQ03	0.8±0.05	0.65±0.05	0.8±0.05	2.1±0.05
NQ05	1.0±0.1	1.0±0.1	1.3±0.1	3.0±0.1
NQ06	2.0±0.1	1.1±0.1	1.6±0.1	4.2±0.1
NQ07	2.0±0.1	1.1±0.1	2.6±0.1	4.2±0.1
NQ10	3.6±0.1	1.3±0.1	2.6±0.1	6.2±0.1
NQ12	4.9±0.1	1.6±0.1	3.3±0.1	8.1±0.1

9. Derating Curve

Resistors shall have a power rating based on continuous load operation at an ambient temperature from -55℃ to 70℃. For temperature in excess of 70℃, the load shall be derated as shown in figure 1

Figure 1



Voltage rating:

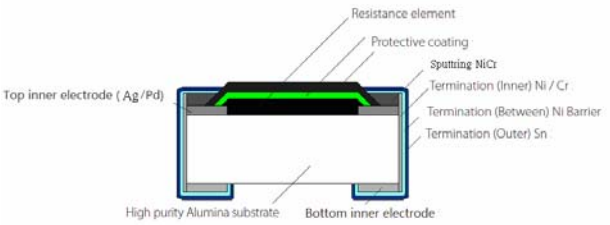
Resistors shall have a rated direct-current (DC) continuous working
Voltage or an approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following formula:

$RCWV = \sqrt{P \times R}$

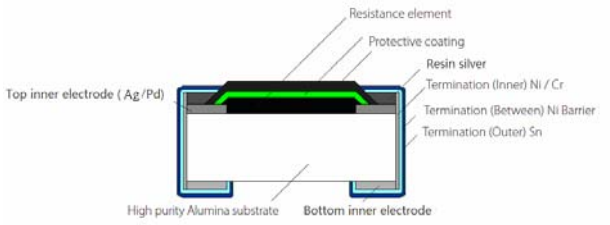
Where: RCWV commercial-line frequency and waveform (Volt.)
P = power rating (WATT.) R = nominal resistance (OHM)
In no case shall the rated DC or RMS AC continuous working voltage be greater than the applicable maximum value.
The overload voltage is 2.5 times RCWV or Max. Overload voltage whichever is less

10. Structure

NQ01



NQ02~NQ12



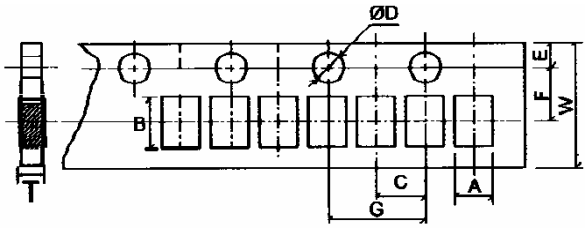
11. Performance Specification

Characteristic	Limits	Ref. Standards	Test Method
Operational life	±5%: ±(3.0%+0.1Ω) ±1%: ±(1.0%+0.1Ω)	MIL-STD-202	1,000 hours at 125℃,36% power , derated voltage applied for 1.5 hours on,0.5 hour off, Measurement at 24±4hours after test conclusion.
	<100mΩ		Apply to rate current for 0 Ω
Electrical Characterization	NQ01: 1Ω≤R≤10Ω: -100~+350ppm/°C >10Ω: ±200ppm/°C NQ02-NQ12: 1Ω≤R≤10Ω: ±200ppm/°C >10Ω: ±100ppm/°C	User Spec	Parametrically test per lot and sample size requirements, summary to show Min, Max, Mean and Standard deviation at room as well as Min and Max operating temperatures.
Short-time overload	±1%: ±(1.0%+0.05Ω) ±5%: ±(2.0%+0.05Ω)	JIS-C-5201	4.13 Permanent resistance change after the application of a potential of 2.5 times RCWV or Max. Overload Voltage whichever less for 5 seconds..
	<50mΩ		Apply max Overload current for 0Ω
External Visual	No Mechanical Pamage	MIL-STD-883 Method 2009	Electrical test not required.Inspect device construction, marking and workmanship
Physical Dimension	Reference 5. Dimension Standards	JESD22 MH Method JB-100	Verify physical dimensions to the applicable device detail specification. Note: User(s) and Suppliers spec. Electrical test not required.
Resistance to Solvent	Marking Unsmeared	MIL-STD-202 Method 215	Note: Add Aqueous wash chemical – OKEM Clean or equivalent. Do not use banned solvents.
Terminal Strength	Not broken	JIS-C-6429	Force of 1.8kg for 60 seconds.
High Temperature Exposure (Storage)	±(1.0%+0.05Ω)	MIL-STD-202 Method 108	1000hrs. @T=155℃.Unpowered. Measurement at 24±2 hours after test conclusion.
	<50mΩ		Apply to rate current for 0 Ω
Temperature Cycling	±(1.0%+0.05Ω)	JESD22 Method JA-104	1000 Cycles (-55℃ to +155℃). Measurement at 24±2 hours after test conclusion.
	<50mΩ		Apply to rate current for 0 Ω
Biased Humidity	±5%: ±(3.0%+0.1Ω) ±1%: ±(1.0%+0.1Ω)		1000 hours 85℃,85%RH. Note: Specified conditions: 10% of operating power. Measurement at 24±2 hours after test conclusion.
	<100mΩ		Apply to rate current for 0 Ω
Mechanical Shock	±(1.0%+0.05Ω)	MIL-STD-202 Method 213	Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6ms,velocity 12.3ft/s 100Hz.
Vibration	±(1.0%+0.05Ω)	MIL-STD-202 Method 204	5g's for 20 min., 12cycle each of 3 orientations. Note: Use 8"*5"PCB. 031" thick 7 secure points onone long side and 2 secure points at corners of opposite sides. Parts mounted within 2' from any secure point. Test from 10-2000Hz.

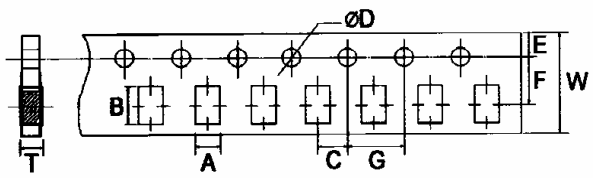
ESD	±(1.0%+0.05Ω)	AEC-Q200-002	With the electrometer in direct contact with the discharge tip, verify the voltage setting at levels of ±500V,±1KV, ±2KV, ±4KV, ±8KV, The electrometer reading shall be within ±10% for voltages from 500V to ≦800V.
Solderability	95% coverage Min.	J-STD-002	For both leaded & SMD. Electrical test not required. Magnification 50X. Conditions: a) Method B 4hrs at 155℃ dry heat, the dip in bath with 245℃,5s. b) Method D: at 260℃, 60s.
Flammability	No ignition of the tissue paper or scorching or the pinewood board	UL-94	V-0 or V-1 are acceptable. Electrical test not required.
Board Flex	±(1.0%+0.05Ω)	JIS-C-6429	Bending 3mm(NQ01-NQ05)/2mm(NQ06-NQ12)for 60±5sec
	<50mΩ		Apply to rate current for 0 Ω
Flame Retardance	No flame	AEC-Q200-001	Temperature sensing at 500℃, Voltage power subjected to 32VDC current clamped up to 500VDC and decreased in 1.0VDC/hour.
Resistance to Soldering Heat	±(1.0%+0.005Ω)	MIL-STD-202 Method 210	Condition B No per-heat of samples. Note: Single Wave Solder-Procedure 2 for SMD and Procedure 1 for Leaded with solder within 1.5mm of device body.
	<50mΩ		Apply to rate current for 0 Ω
Sulfuration test	△R≦±(5%+0.05Ω)	ASTM B-809-95	sulfur(saturated vapor) , Temperature：50±2℃ Humidity：86～90%RH, 1000H .
		/	Soaked in industrial oil with sulfur substance 3.5% contained 105℃ ±3℃ 500H

12. Packing of Surface Mount Resistors

12.1 Dimension of Paper Taping :(Unit: mm)

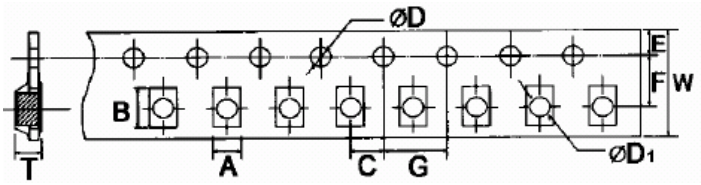


Type	A	B	C ±0.05	+0.1 ΦD -0	E ±0.1	F ±0.05	G ±0.1	W ±0.2	T
NQ01	0.40±0.05	0.70±0.05	2.00	1.50	1.75	3.50	4.00	8.00	0.42±0.10
NQ02	0.65 ±0.10	1.20±0.1	2.00	1.50	1.75	3.50	4.00	8.00	0.42±0.05



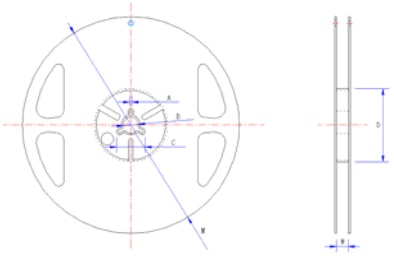
Type	A ±0.2	B ±0.2	C ±0.05	+0.1 ΦD -0	E ±0.1	F ±0.05	G ±0.1	W ±0.2	T ±0.1
NQ03	1.10	1.90	2.0	1.5	1.75	3.5	4.0	8.0	0.67
NQ05	1.65	2.40	2.0	1.5	1.75	3.5	4.0	8.0	0.81
NQ06	2.00	3.60	2.0	1.5	1.75	3.5	4.0	8.0	0.81
NQ07	2.80	3.50	2.0	1.5	1.75	3.5	4.0	8.0	0.75

12.2 Dimension of Embossed Taping：(Unit: mm)



Type	A ±0.2	B ±0.2	C ±0.05	+ 0.1 ϕD - 0	+0.25 ϕD1 -0	E ±0.1	F ±0.05	G ±0.1	W ±0.2	T ±0.1
NQ10	2.90	5.60	2.00	1.50	1.50	1.75	5.50	4.00	12.00	1.00
NQ12	3.50	6.70	2.00	1.50	1.50	1.75	5.50	4.00	12.00	1.00

12.3 Dimension of Reel：(Unit: mm)



Type	Taping	Qty/Reel	A ±0.5	B ±0.5	C ±0.5	D ±1	M ±2	W ±1
NQ01	Paper	15,000pcs	2.0	13.0	21.0	60.0	178	10
NQ02	Paper	10,000pcs	2.0	13.0	21.0	60.0	178	10
NQ03	Paper	5,000pcs	2.0	13.0	21.0	60.0	178	10
NQ05	Paper	5,000pcs	2.0	13.0	21.0	60.0	178	10
NQ06	Paper	5,000pcs	2.0	13.0	21.0	60.0	178	10
NQ07	Paper	5,000pcs	2.0	13.0	21.0	60.0	178	10
NQ10	Embossed	4,000pcs	2.0	13.0	21.0	60.0	178	13.8
NQ12	Embossed	4,000pcs	2.0	13.0	21.0	60.0	178	13.8

13. Note

13.1. UNI-ROYAL recommend the storage condition temperature: 15℃~35℃, humidity :25%~75%.
(Put condition for individual product).Even under UNI-ROYAL recommended storage condition, solderability of products over 1 year old.
(Put condition for each product) may be degraded.

13.2. Store / transport cartons in the correct direction, which is indicated on a carton as a symbol.
Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.

13.3. Product performance and soldered connections may deteriorate if the products are stored in the following places:
a. Storage in high Electrostatic.
b. Storage in direct sunshine、rain and snow or condensation.

14. Record

Version	Description of amendment	Page	Date	Amended by	Checked by
1	First issue of this specification	1~8	Mar.20, 2018	Chen Haiyan	Chen Nana
2	1. Modify the product structure diagram 2.Modify NQ01 packing quantity	5 8	Jun.06, 2018	Chen Haiyan	Chen Nana
3	Modify product name	1~8	Dec.17, 2018	Chen Haiyan	Chen Nana
4	.Modify the Performance Specification	1~8	Feb.16, 2019	Chen Haiyan	Xu Yuhua
5	Experimental method and standard for adding vulcanization	6	Mar.04, 2019	Chen Haiyan	Xu Yuhua